

Date: Friday, 2/23/2007 1:41:37 PM  
 User: Kim Johnston

## Process Sheet

|   |                                      |
|---|--------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services      | Drawing Name : HANDLE                |
| Job Number : 30913                                  |                                      |
| Estimate Number : 10508                             |                                      |
| P.O. Number : N/A                                   | Part Number : D2419                  |
| This Issue : 2/23/2007 S.O. No. : N/A               | Drawing Number : D2419 REV. A        |
| Prsht Rev. : NC                                     | Project Number : N/A                 |
| First Issue : N/A                                   | Drawing Revision : A                 |
| Previous Run : 29745                                | Material : N/A                       |
| Written By : <u>[Signature]</u>                     | Due Date : 3/2/2007 Qty: 10 Um: Each |
| Checked & Approved By : <u>[Signature] 07.02.26</u> |                                      |
| Comment : Est: A 00.02.14 New Issue EC/JB           |                                      |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |         |                   |
|-----|---------|-------------------|
| 1.0 | 4025674 | Black Nylon Strap |
|-----|---------|-------------------|



Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s)  
 Black Nylon Strap  
 Material: Nylon Web (Black) 1.00" x 0.06" thick  
 (40-2567-4) Batch: m103783

|     |             |                               |
|-----|-------------|-------------------------------|
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Cut to length using hot knife as per Dwg D2419

MF 07-04-03

|     |     |                   |
|-----|-----|-------------------|
| 3.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

SB 07/04/03

|     |             |                       |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

[Signature] 07/04/04 (10)

|     |      |                              |
|-----|------|------------------------------|
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|



Comment: FINAL INSPECTION/W/O RELEASE

[Signature] 07/04/05

Job Completion



W 07-04-04

# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: EP Date: 27/04/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

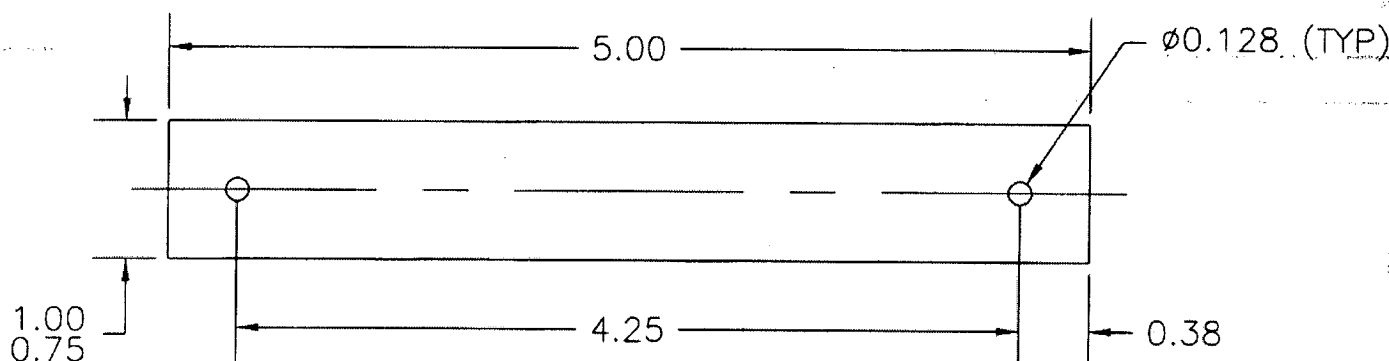
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



|                        |                         |   |                        |
|------------------------|-------------------------|---|------------------------|
| DESIGN<br>RF           | DRAWN BY<br>LP          | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>[Signature] | APPROVED<br>[Signature] | DRAWING NO.<br>D2419                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br>00.01.21       |                         | TITLE<br>HANDLE (WEB)                             | SCALE<br>1:1           |
| A                      | 00.01.21                | NEW ISSUE   |                        |

RELEASED  
00-02-03 PS



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30913